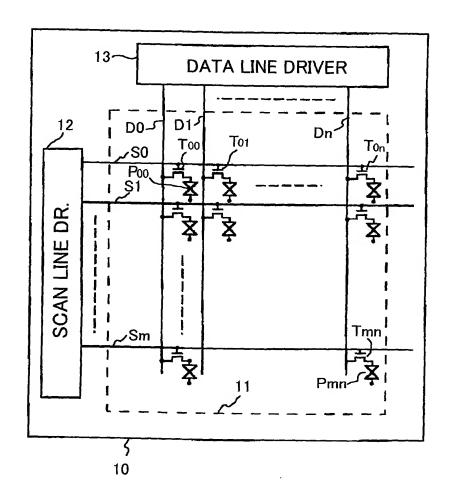
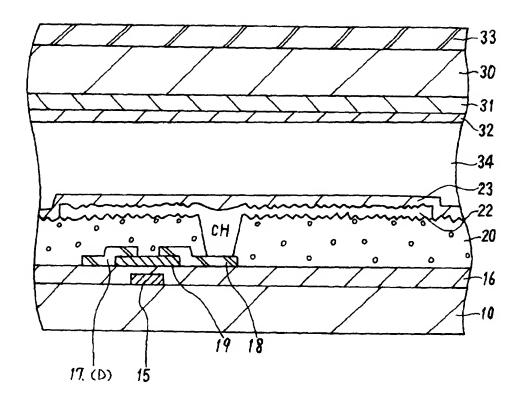
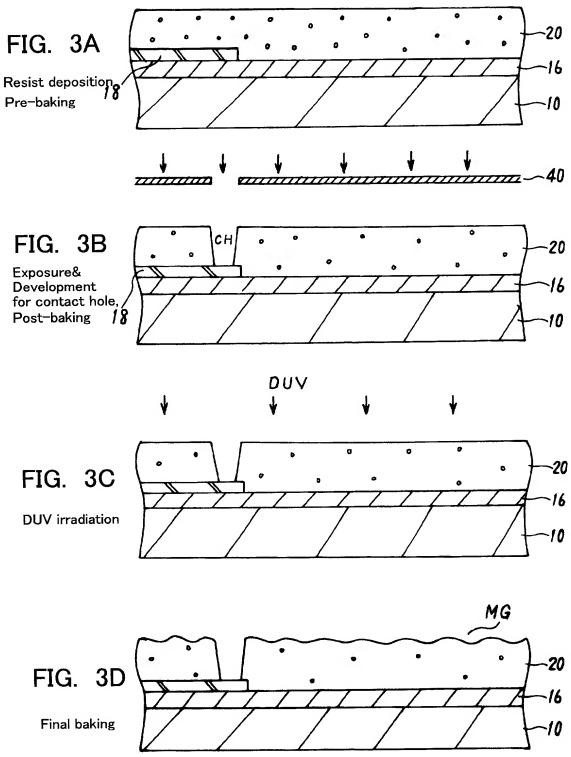
FIG. 1



net remember 11 star

FIG. 2





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FIG. 4

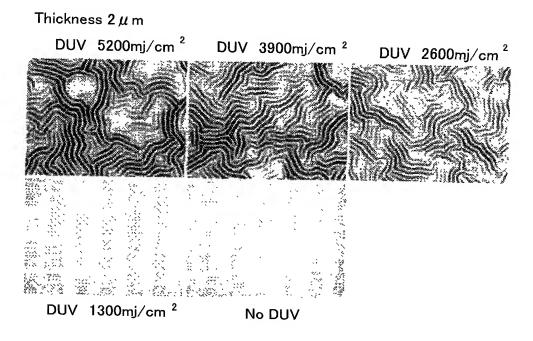


FIG. 5

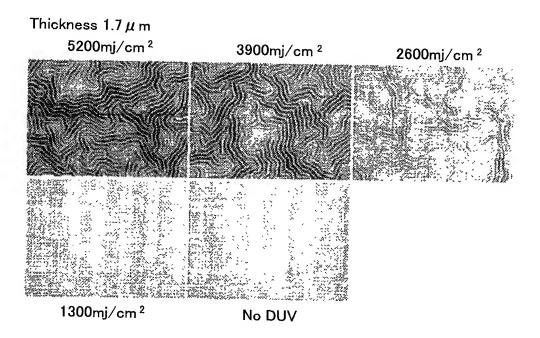


FIG. 6

Thickness 1.4 μ m

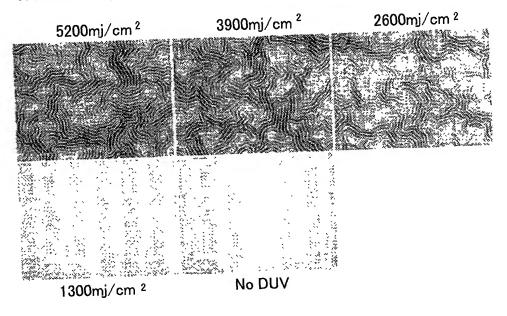


FIG. 7

Thickness 1.0 μ m

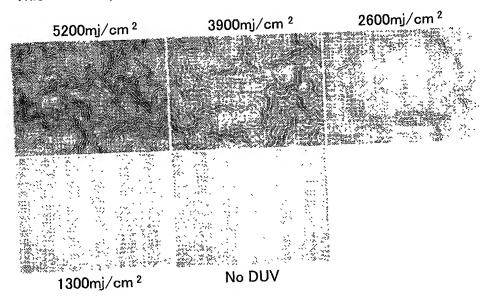


FIG. 8A

Thickness 1.7 μ m

Average inclination angle k=13 $^{\circ}$ Height difference of undulation : 1.3 μ m

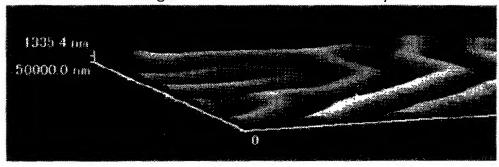


FIG. 8B

Thickness 1.4 μ m

Average inclination angle k=11 $^{\circ}$ Height difference of undulation : 1.1 μ m

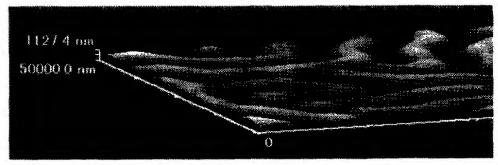
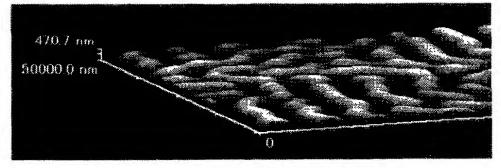
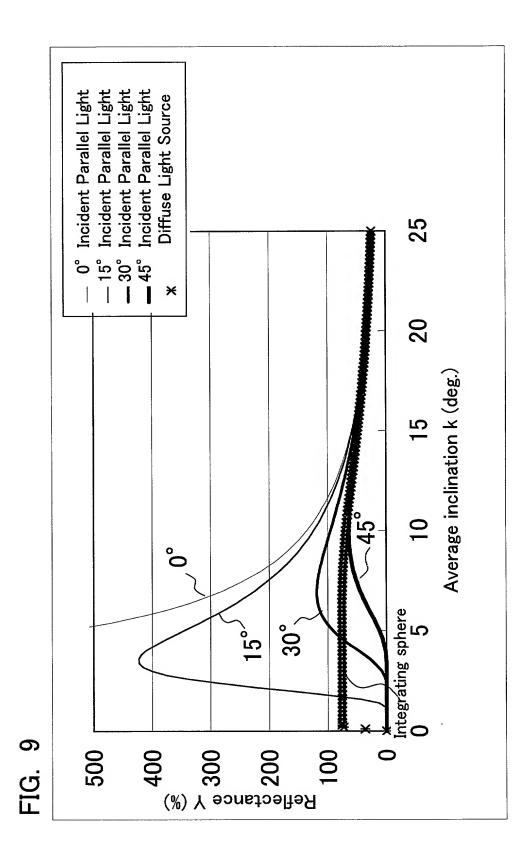


FIG. 8C

Thickness 1 μ m

Average inclination angle k=8 $^{\circ}$ Height difference of undulation : 0.5 μ m





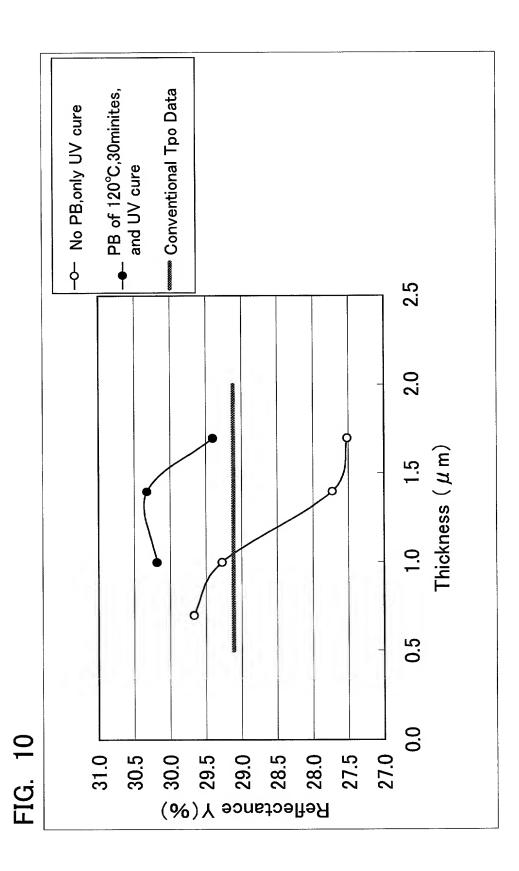


FIG. 11A

Rough undulation

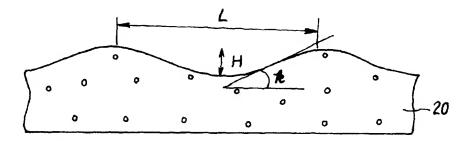


FIG. 11B

Fine undulation

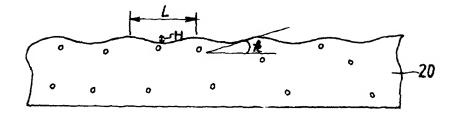


FIG. 12A



FIG. 12B



FIG. 12C

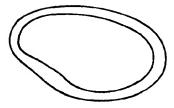


FIG. 12D

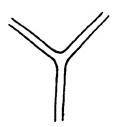


FIG. 13A

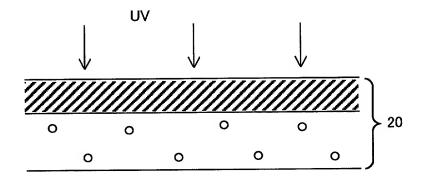
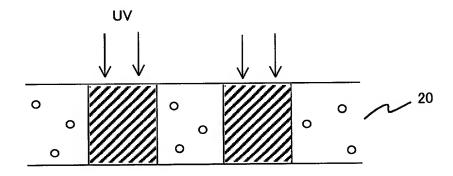
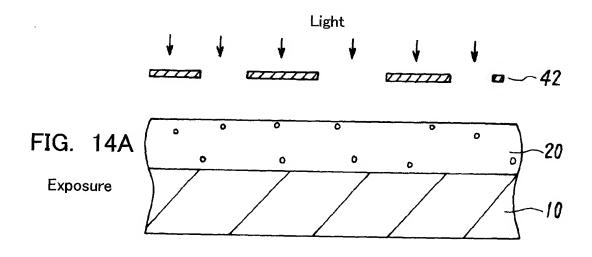
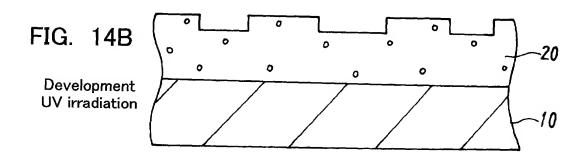
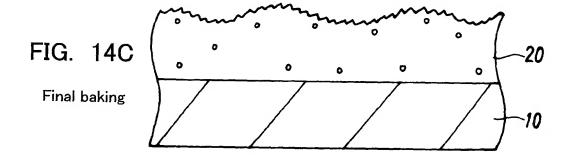


FIG. 13B

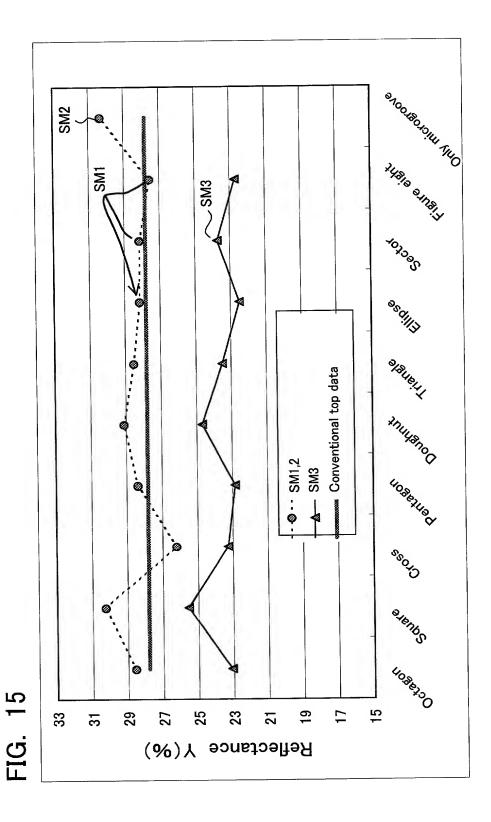


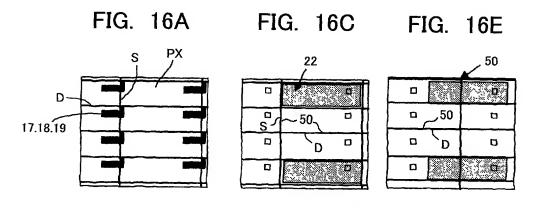


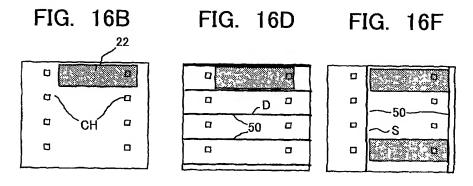




REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 13 of 71 (312) 360 0080



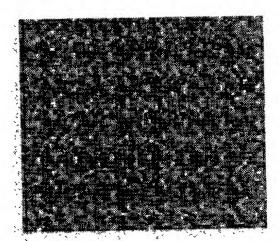




omer engine in declare

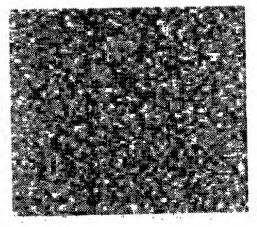
localycs cliec

FIG. 18A



with separation line

FIG. 18B



without separation line

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FIG. 19

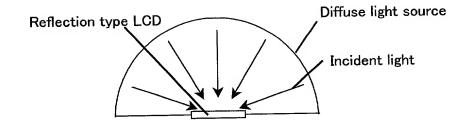


FIG. 20

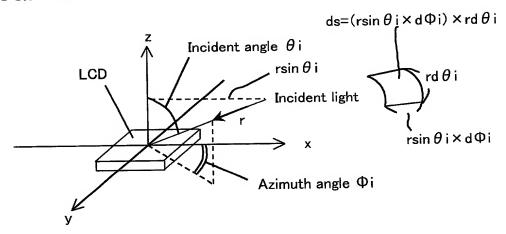


FIG. 21

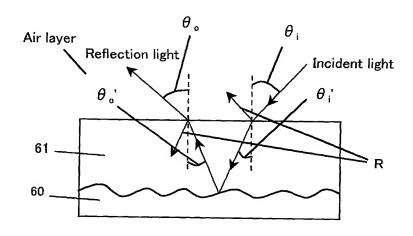


FIG. 22

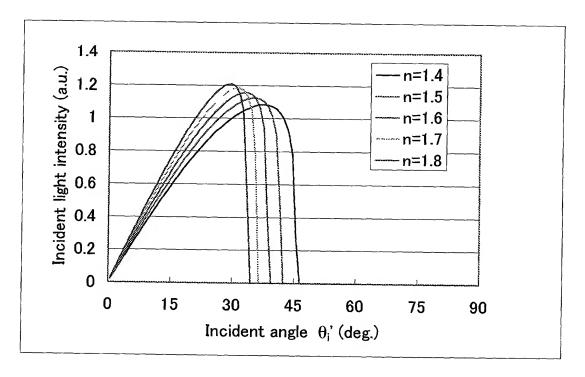


FIG. 23

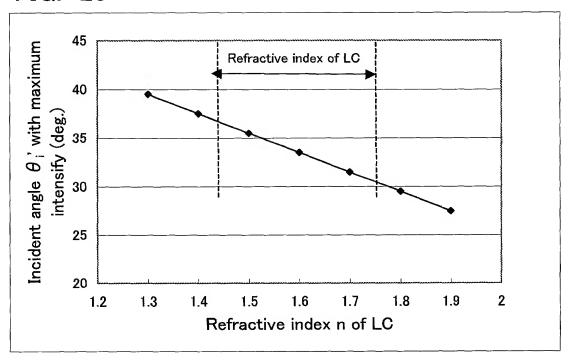


FIG. 24

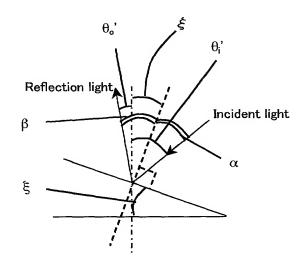


FIG. 25

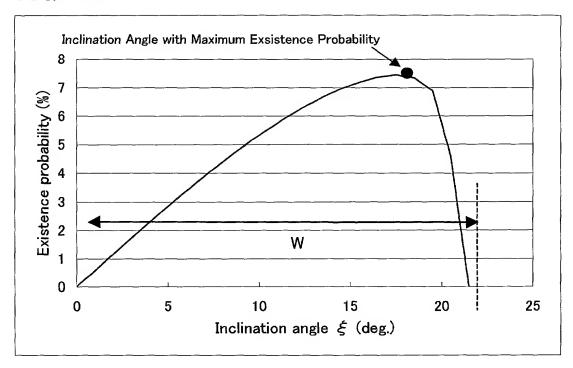
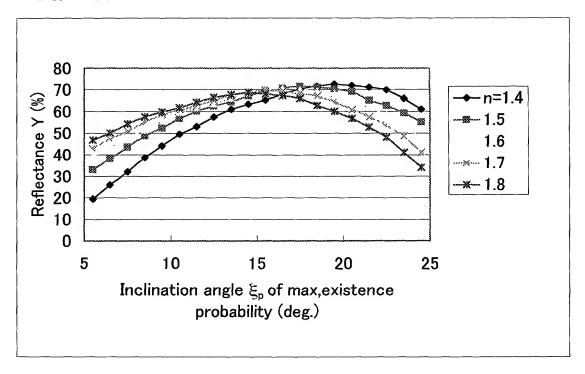
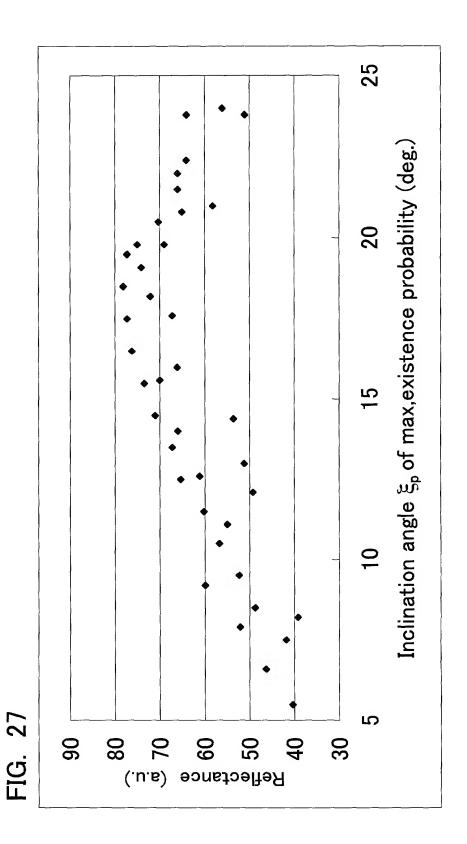
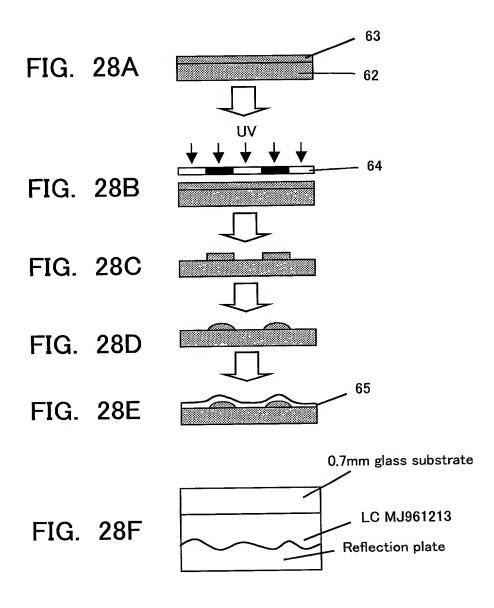


FIG. 26







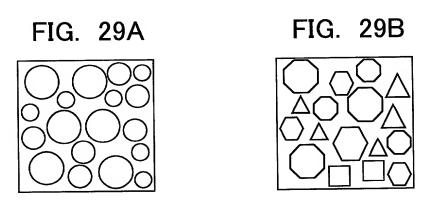


FIG. 30

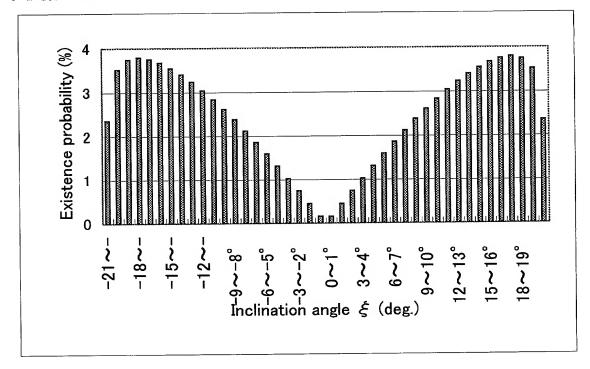


FIG. 31

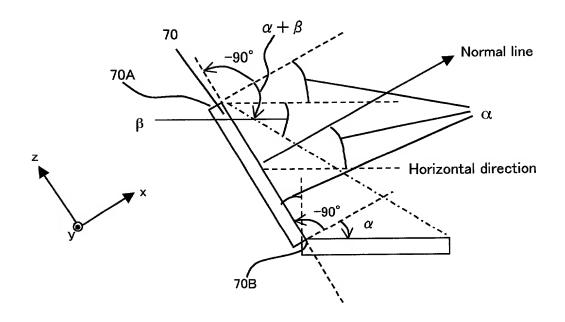


FIG. 32

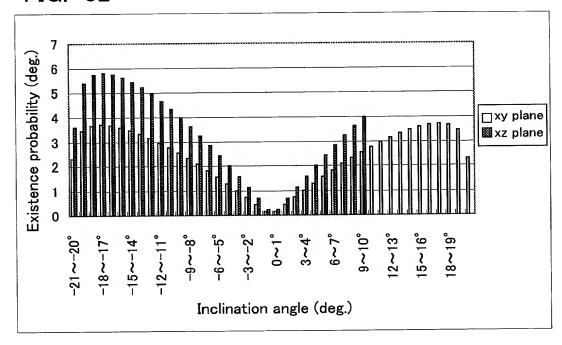
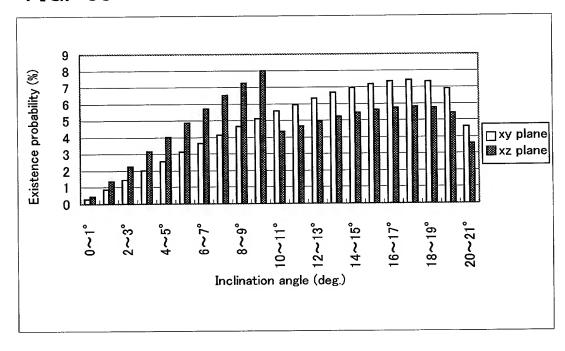
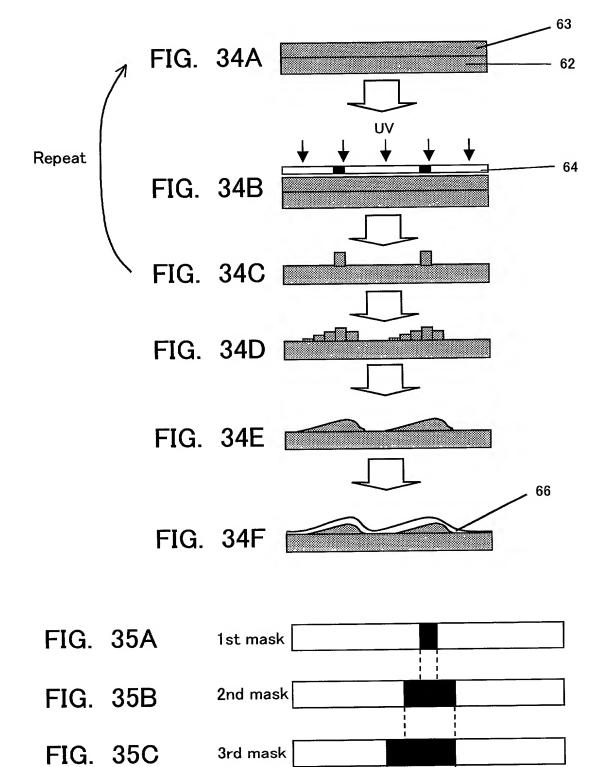


FIG. 33



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FIG. 35D



4th mask

FIG. 36

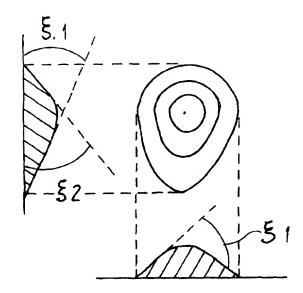


FIG. 37

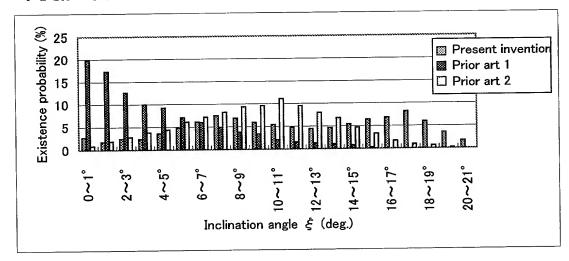


FIG. 38

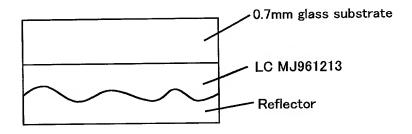


FIG. 39

Measurement result of reflectance

I 1P	resent invention	Prior art I	Prior art 2
Reflectance	61%	31%	53%

Present invention: Existence probability of indication angle is maximum at 8° - 18° Prior art 1: Existence probability of indication angle is maximum at only 0° Prior art 2: Existence probability of indication angle is maximum at only 10°

FIG. 40

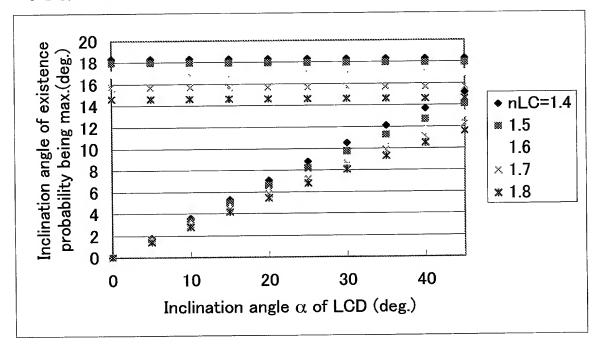


FIG. 41

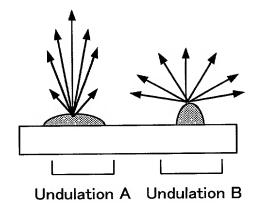
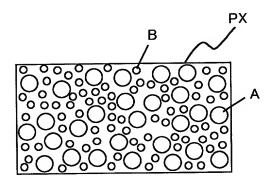


FIG. 42



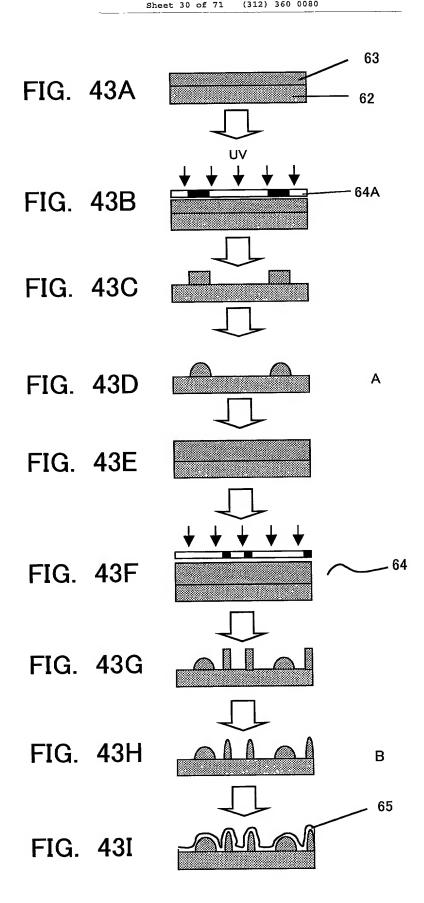
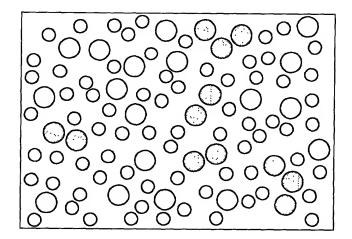
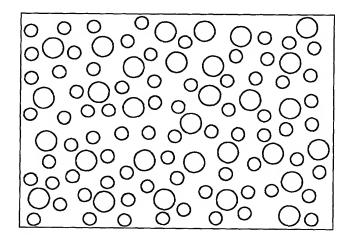


FIG. 44



Unite image

FIG. 45



Unite image

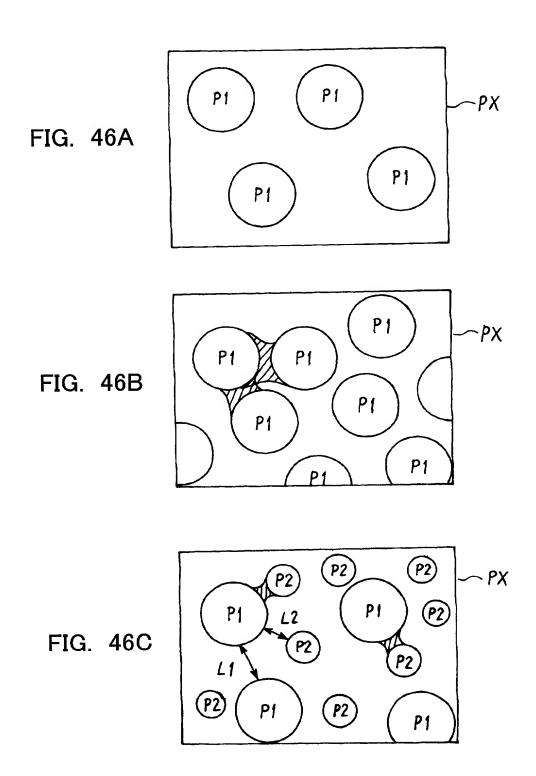


FIG. 47

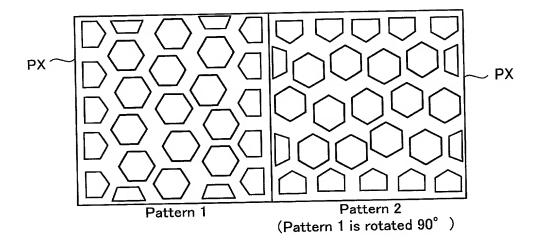


FIG. 48

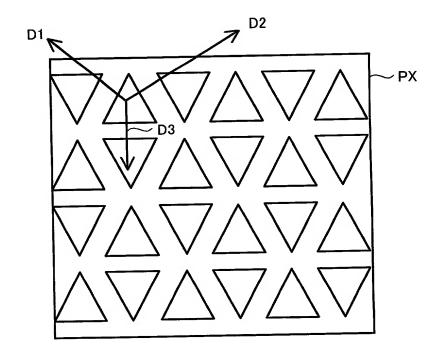
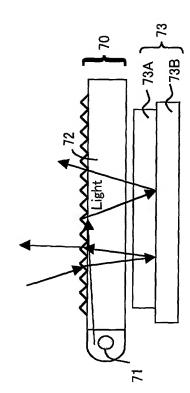


FIG 49

Prior Art



REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 35 of 71 (312) 360 0080

2 70 9/ 73 73 75 FIG.50A At bright place FIG.50B At dark place

REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 36 of 71 (312) 360 0080

FIG.51A At bright place

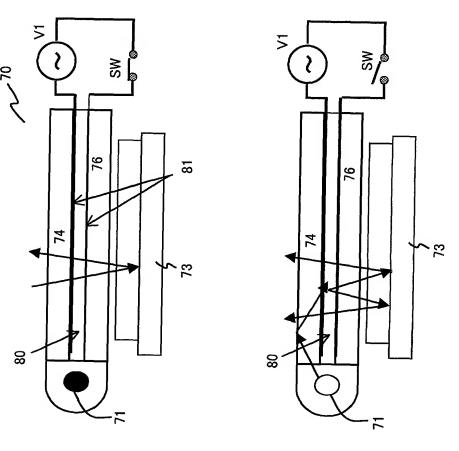
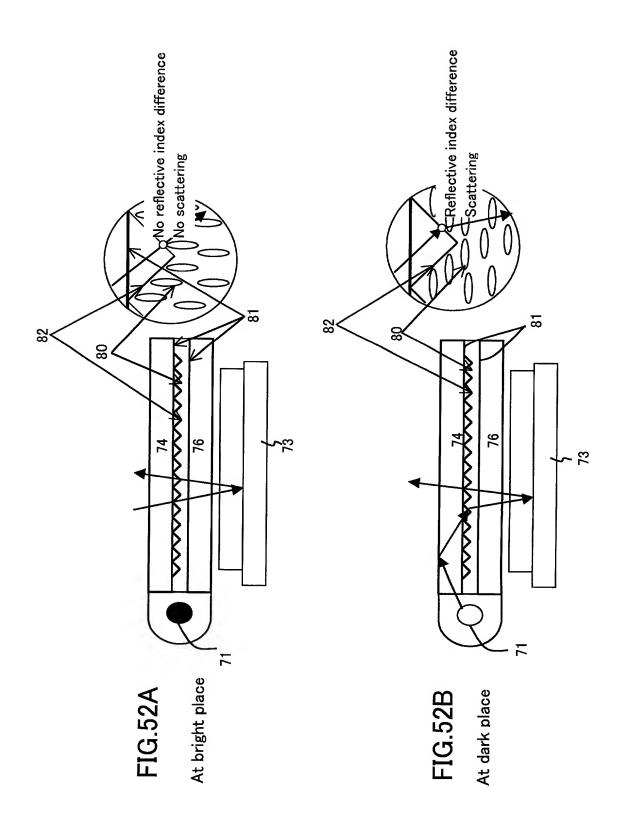
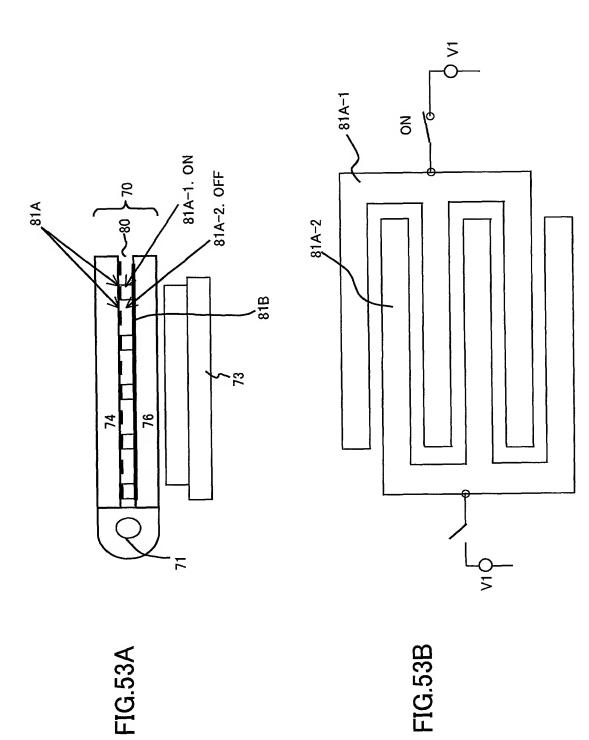


FIG.51B At dark place

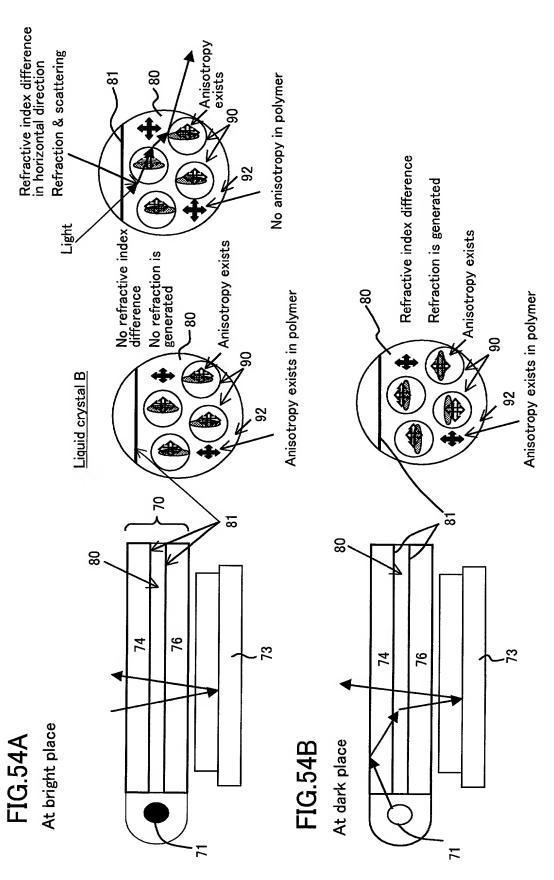
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 37 of 71 (312) 360 0080



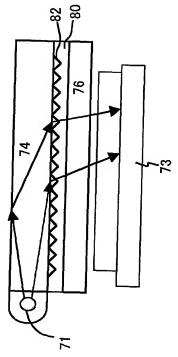
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 38 of 71 (312) 360 0080



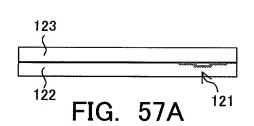


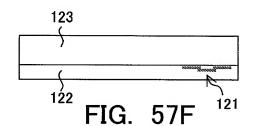


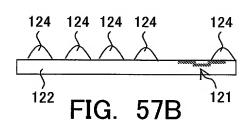
55

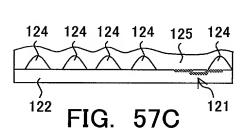


-IG.56









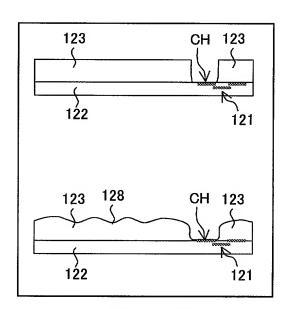
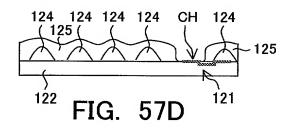
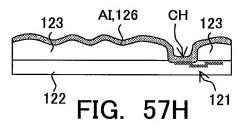
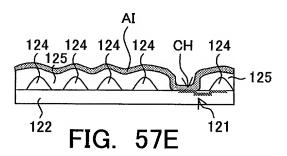


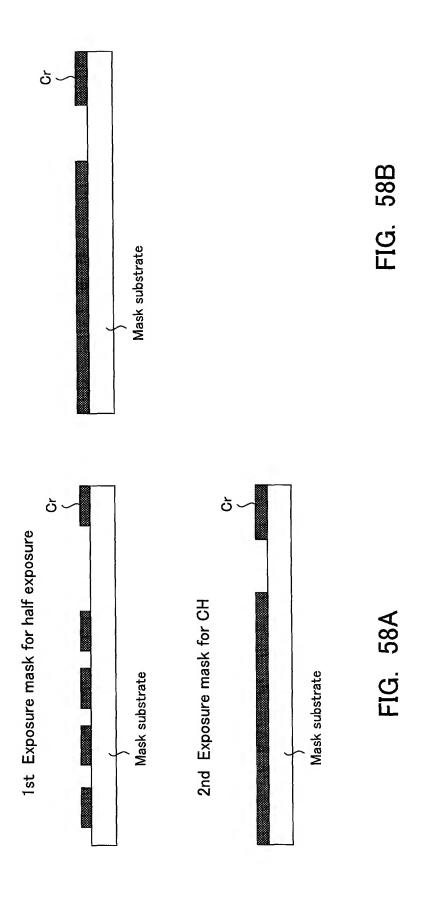
FIG. 57G

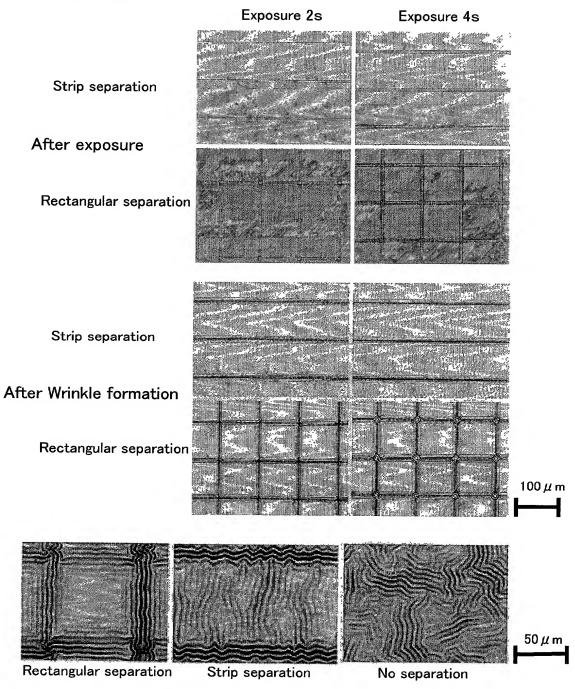


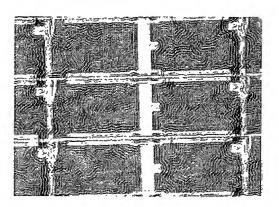


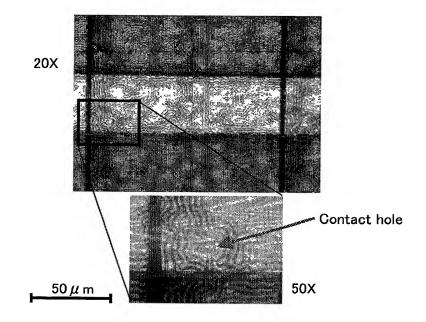


REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 42 of 71 (312) 360 0080

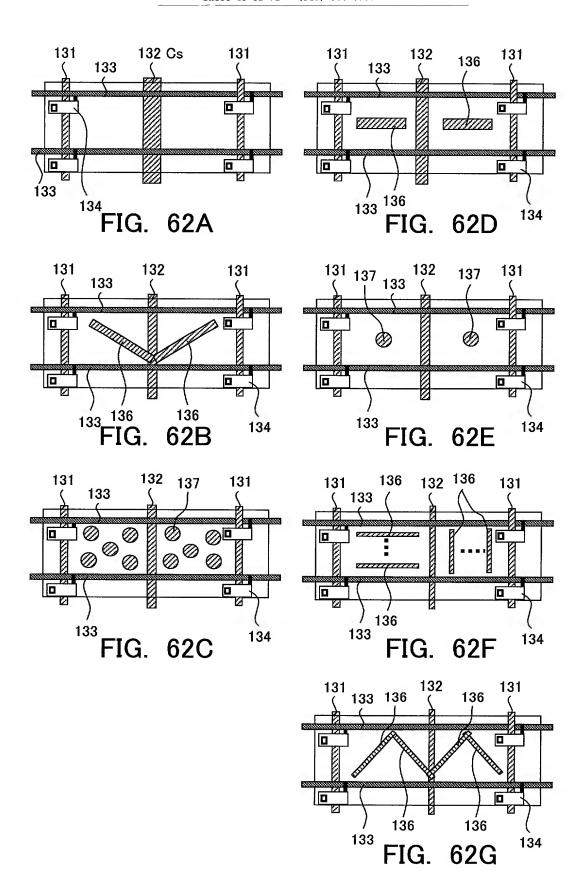


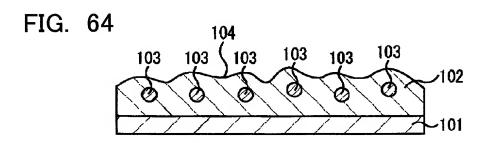


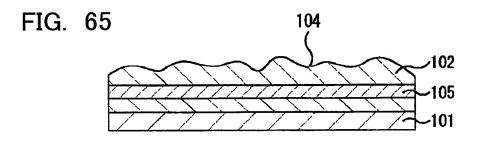


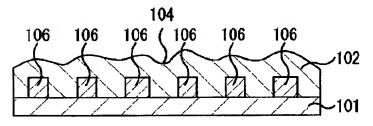


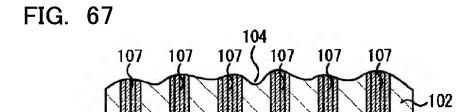
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878
Sheet 45 of 71 (312) 360 0080

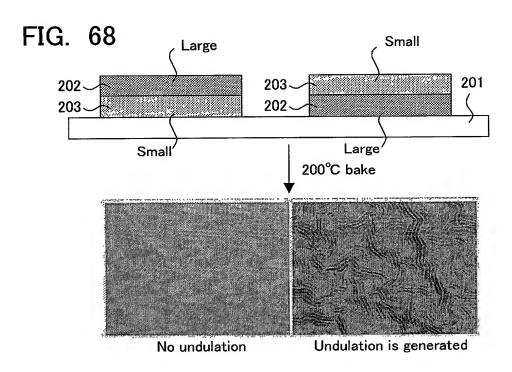












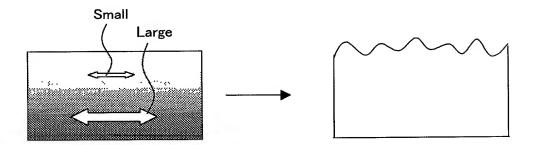


FIG. 70

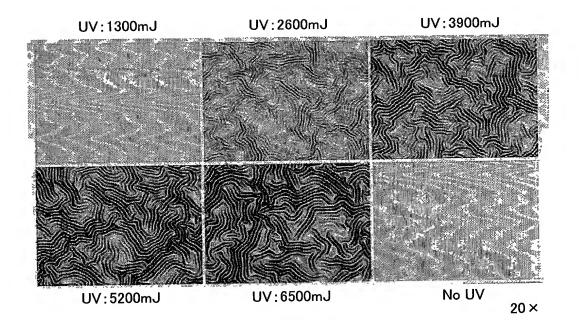


FIG. 72

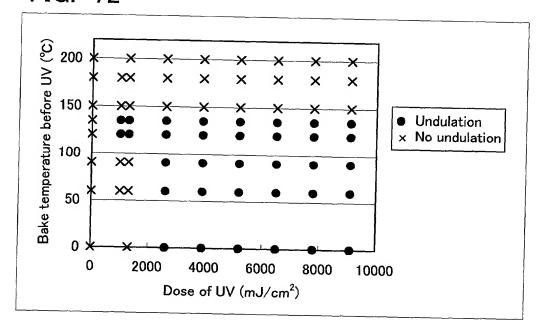


FIG. 73

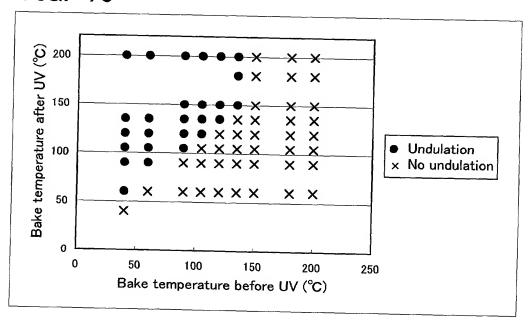


FIG. 74

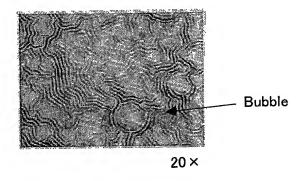


FIG. 75

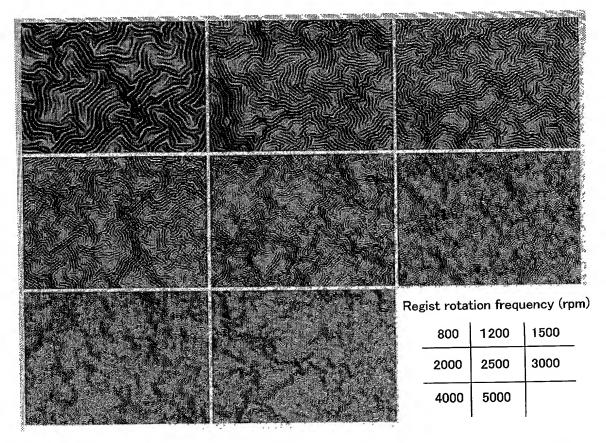


FIG. 76

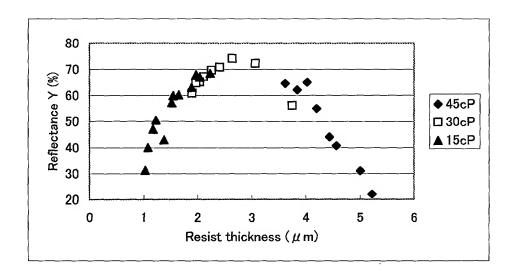


FIG. 77

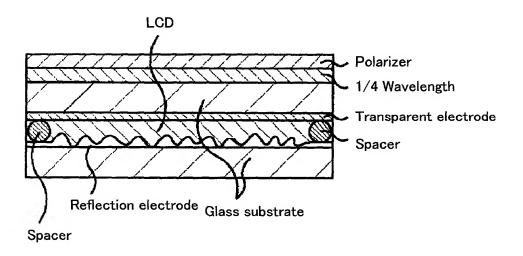


FIG. 78

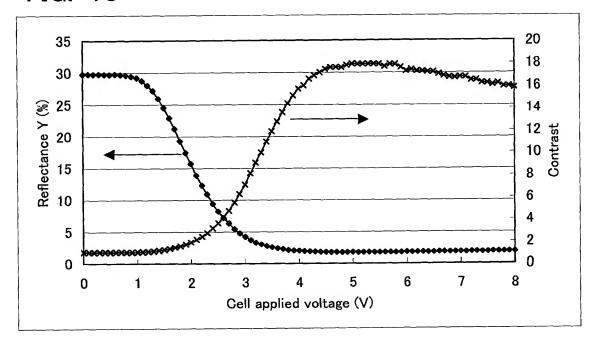
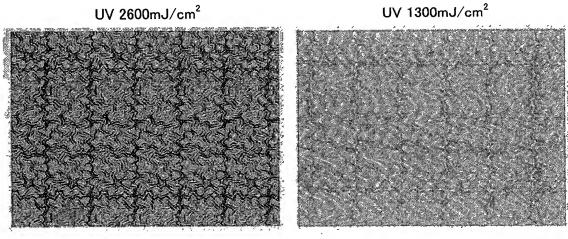
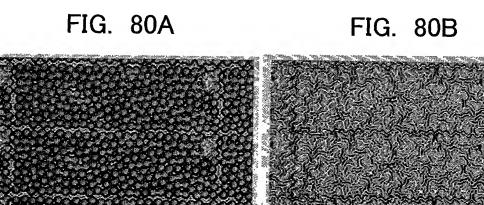


FIG. 79



20 ×



UV 80mJ/cm²

UV 35mJ/cm²

FIG. 81

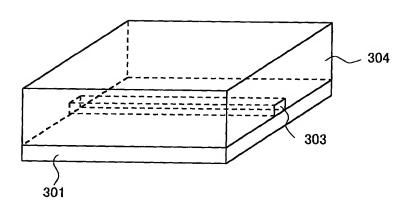
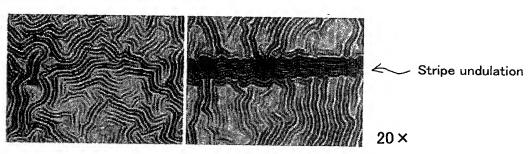


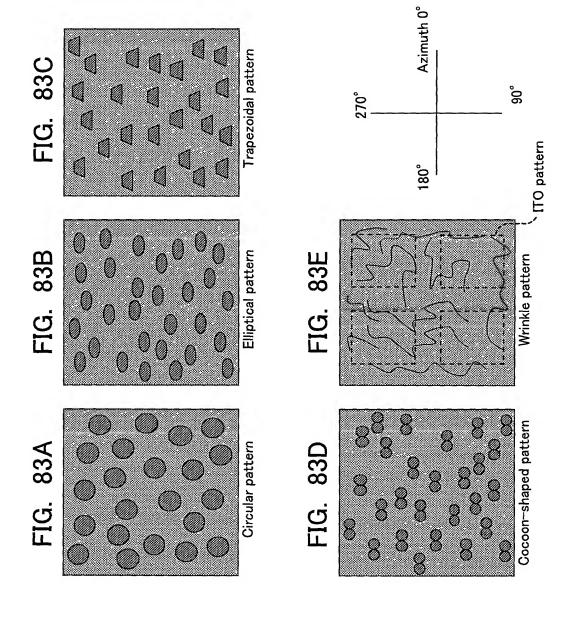
FIG. 82A

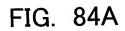
FIG. 82B



No undulation under resist

Undulation under resist





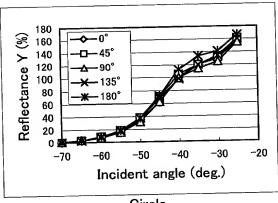
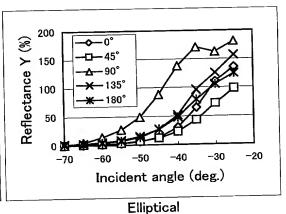


FIG. 84B



Circle

FIG. 84C

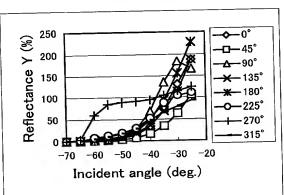
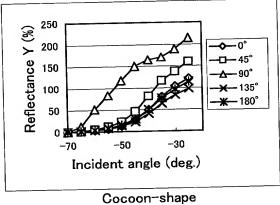
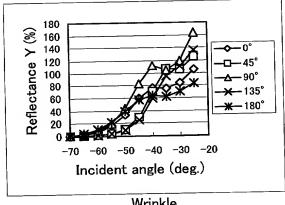


FIG. 84D



Trapezoidal

FIG. 84E



Wrinkle

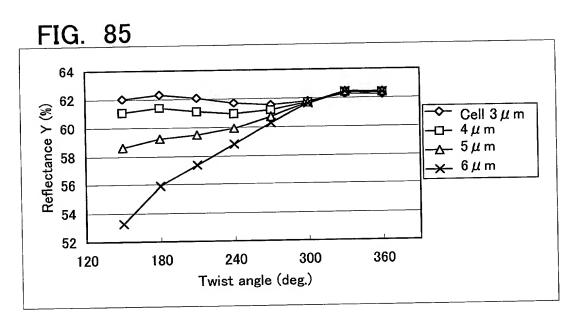
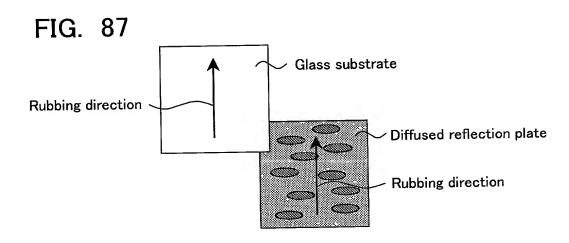
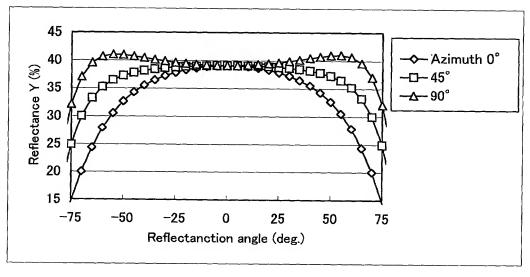


FIG. 86 70 14 60 12 Reflectance Y (%) 50 Bright azimuth 0° 40 □− Bright azimuth 90° 30 <u>∧</u>– Dark azimuth 0° ഺ Dark azimuth 0° 20 2 10 0 0 0 25 50 75 -25 -50 -75 Reflection angle (deg.)



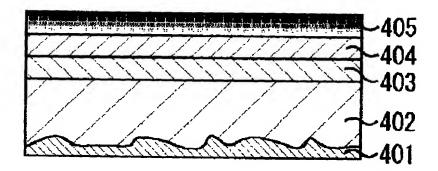
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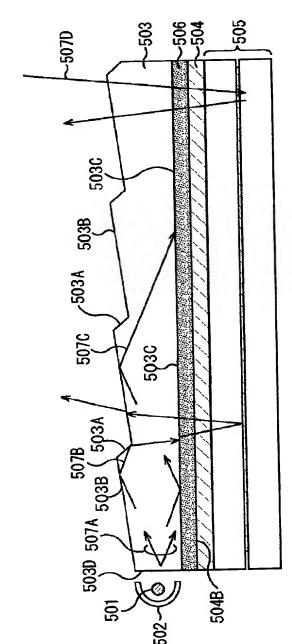
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Suglura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 58 of 71 (312) 360 0080

FIG. 89



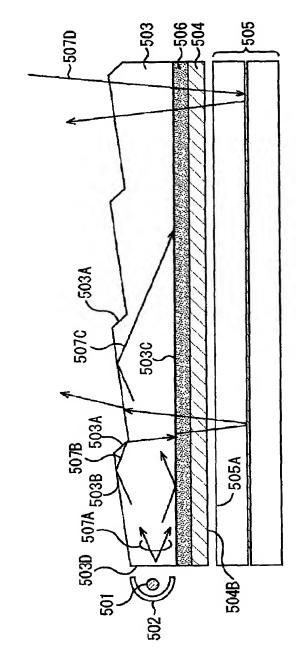
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 59 of 71 (312) 360 0080

FIG. 90

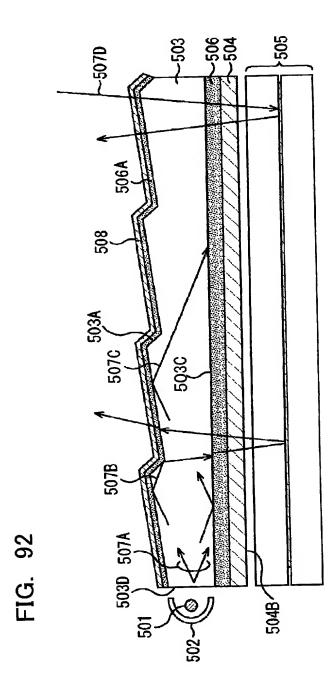


REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 60 of 71 (312) 360 0080

FIG. 91

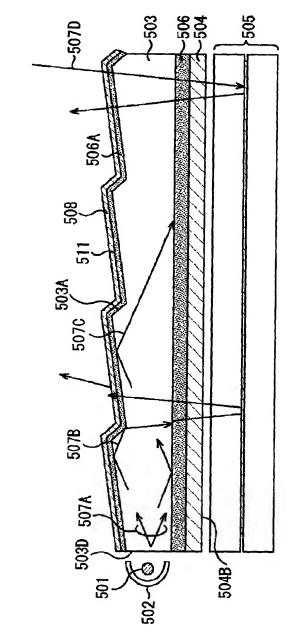


TOOKIYOP OLIKOR



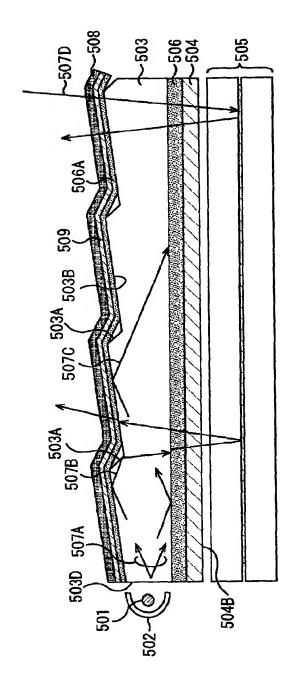
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 62 of 71 (312) 360 0080

FIG. 93

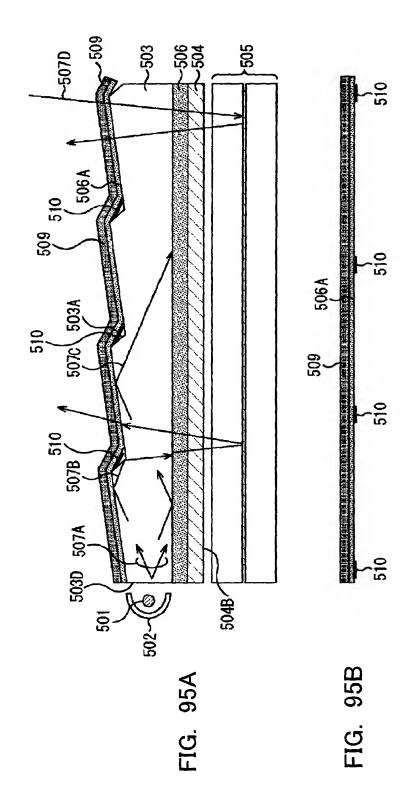


REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 63 of 71 (312) 360 0080

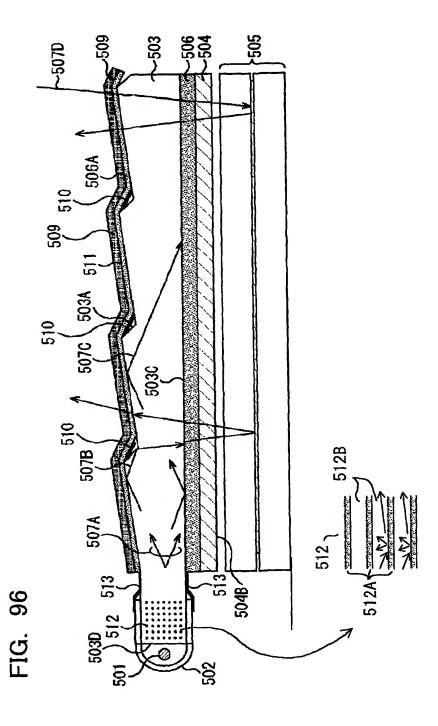
FIG. 94



REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 64 of 71 (312) 360 0080



REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878 Sheet 65 of 71 (312) 360 0080



REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 66 of 71 (312) 360 0080

FIG. 97

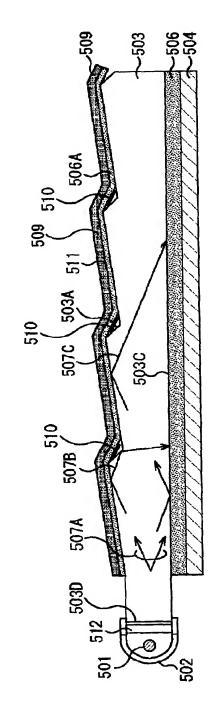
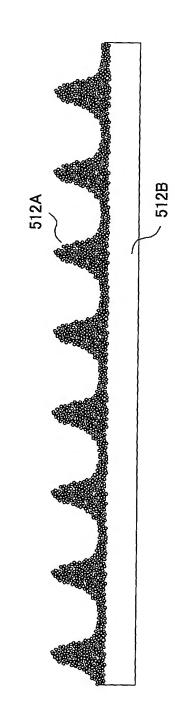
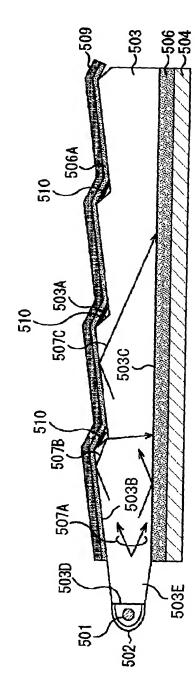


FIG. 98



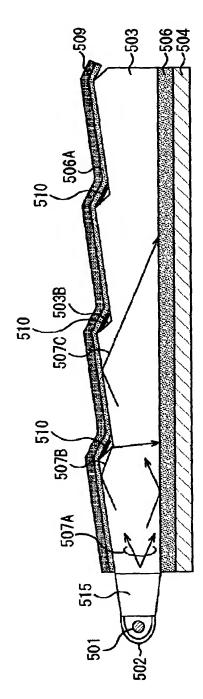
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al. Greer, Burns & Crain, Ltd. (Patrick G. Burns) Ref. No. 3408.65878
Sheet 68 of 71 (312) 360 0080

FIG. 99



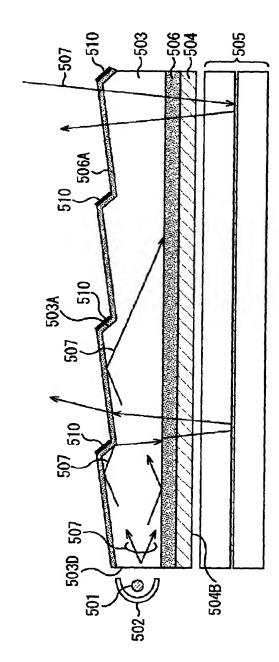
REFLECTION TYPE LIQUID CRYSTAL DISPLAY . . . Sugiura et al.
Greer, Burns & Crain, Ltd. (Patrick G. Burns)
Ref. No. 3408.65878
Sheet 69 of 71 (312) 360 0080

FIG. 100



CONTRACTOR OF THE SHEET OF THE

FIG. 101



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FIG. 102

